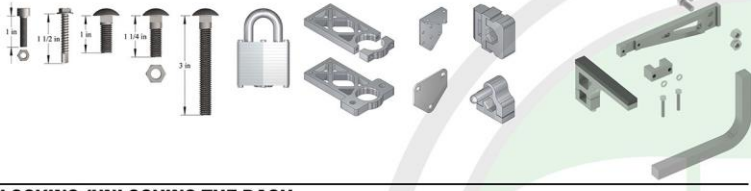


## HARDWARE

\*HARDWARE MAY VARY BASED ON MODEL



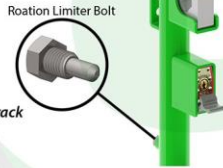
### LOCKING/UNLOCKING THE RACK

The handle located on the top locks and unlocks the trimmers. Simply rotate the handle 1/4 turn to the left to unlock the rack. The lock operates like a typical padlock. The lock slides out to unlock and allow the handle and the inner locking mechanism to rotate and pushes in to lock, keeping the handle and inner locking mechanism from being able to rotate.

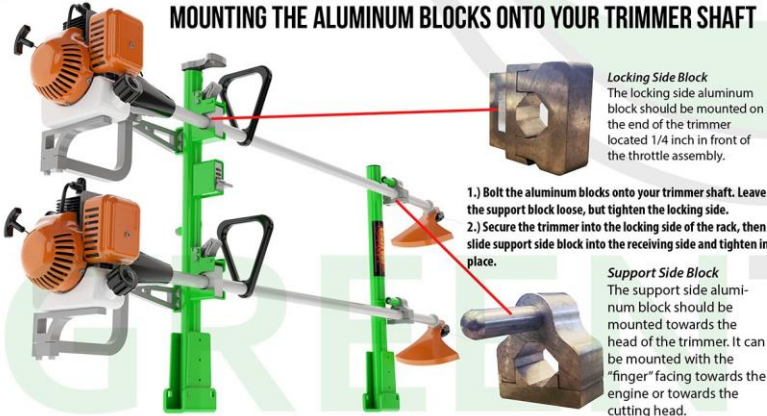
- 1.) Unlock the padlock
- 2.) Turn the handle 1/4 turn to the left
- 3.) Press thumb lever to remove trimmer
- 4.) Reverse steps to lock the rack.

### REPLACING THE PADLOCK

- 1.) Unlock the padlock and remove trimmers
- 2.) Remove the rotation limiter bolt from the back of the locking side of the rack
- 3.) Turn the handle at the top of the rack 1/4 turn to the right
- 4.) The lock and lock cradle assembly will slide out
- 5.) Replace with a #3 master padlock (40MM body and 3/4 inch shackle)



### MOUNTING THE ALUMINUM BLOCKS ONTO YOUR TRIMMER SHAFT



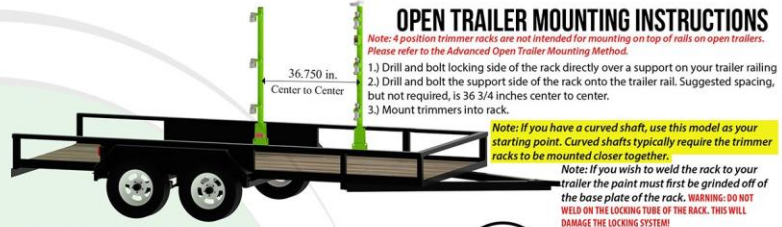
**Locking Side Block**  
The locking side aluminum block should be mounted on the end of the trimmer located 1/4 inch in front of the throttle assembly.

- 1.) Bolt the aluminum blocks onto your trimmer shaft. Leave the support block loose, but tighten the locking side.
- 2.) Secure the trimmer into the locking side of the rack, then slide support side block into the receiving side and tighten in place.

**Support Side Block**  
The support side aluminum block should be mounted towards the head of the trimmer. It can be mounted with the "finger" facing towards the engine or towards the cutting head.

### OPEN TRAILER MOUNTING INSTRUCTIONS

Note: 4 position trimmer racks are not intended for mounting on top of rails on open trailers. Please refer to the Advanced Open Trailer Mounting Method.



- 1.) Drill and bolt the locking side of the rack directly over a support on your trailer railing
- 2.) Drill and bolt the support side of the rack onto the trailer rail. Suggested spacing, but not required, is 36 3/4 inches center to center.
- 3.) Mount trimmers into rack.

Note: If you have a curved shaft, use this model as your starting point. Curved shafts typically require the trimmer racks to be mounted closer together.  
Note: If you wish to weld the rack to your trailer the paint must first be grinded off the base plate of the rack. WARNING: DO NOT WELD ON THE LOCKING TUBE OF THE RACK. THIS WILL DAMAGE THE LOCKING SYSTEM!

### OPEN TRAILERS WITH ROUND SIDE RAILS

- 1.) Bolt the mounting plate onto the trimmer using the 1 inch carriage bolts. It can be mounted to the front or the back of the rack.
- 2.) Bolt the rack to the rail as shown.

Note: If you have a curved shaft, use this model as your starting point. Curved shafts typically require the trimmer racks to be mounted closer together.



### ADVANCED OPEN TRAILER MOUNTING INSTRUCTIONS

WARNING: FOUR POSITION TRIMMER RACKS ARE NOT INTENDED FOR USE ON OPEN TRAILERS UNLESS INSTALLED USING THIS METHOD. BOLTING THE FOUR POSITION TRIMMER RACK TO THE TOP RAIL WILL VOID YOUR WARRANTY!



- 1.) Bolt the 90 degree bracket onto the bottom of the enclosed trailer bracket. (Figure 3).
- 2.) Drill and bolt the bottom brackets onto the lower trailer rail. Space brackets 36 3/4 apart center to center. If you have a curved shaft use this as your guide for proper spacing after aluminum blocks are mounted to trimmer shaft)
- 3.) Bolt on the locking side of the rack to the bracket first.
- 4.) Secure the top bracket in place on the rack then drill and bolt to the top trailer rail. (Figure 4)
- 5.) Bolt support side in place using the same method.
- 6.) Mount your trimmers.

### ENCLOSED TRAILER MOUNTING INSTRUCTIONS

- 1.) Attach the 90 degree brackets to the aluminum enclosed trailer brackets.
- 2.) Hold trimmer rack in place to determine where the bottom bracket will be placed. Screw the bottom bracket for the locking side directly into the trailer wall frame.
- 3.) Measure from the center of the locking side of the trimmer rack 36 3/4 inches to the desired location of the support side of the trimmer rack. (If you have a curved shaft use this as your guide for proper spacing after aluminum blocks are mounted to trimmer shaft)
- 4.) Hold the locking side in place on the bottom bracket and mark the location for the top bracket and then attach to the wall.
- 5.) Hold the support side in place on the bottom bracket and mark the location for the top bracket and then attach to the wall.
- 6.) Bolt both sides of the rack into place on the brackets.
- 7.) Mount your trimmers.

